

ENERGY CONSERVATION AND CALCULATING USAGE



ENERGY CONSERVATION VS ENERGY EFFICIENCY

- Conservation is behavior.
 - Examples:
 - Turning off lights when facility is not use.
 - Shutting off car while waiting to pick up a friend.
- Energy efficiency is technology.
 - Examples:
 - Using a LED lamp vs an incandescent lamp.
 - Driving a car that gets 30 MPG vs a car that gets 15 MPG

WHY CALCULATE ENERGY USAGE

- Define Paybacks on Energy Efficient projects for customers
- Identify areas of high usage
- Assist in High Bill Complaints
- Estimate usage for future equipment
- Identify area's with good Return on Investments (ROI's)

ON-SITE DATA COLLECTION

- Meet producer on site
- Gather information in a timely manner
 - Information includes:
 - Lbs of milk produced daily
 - Time it takes to milk
 - Gallons of water used to wash equipment
 - Type of water heating equipment
 - HP of Compressors
 - HP of Vacuum pump



WHAT ARE WE CALCULATING

- Usage in Kilowatts (kWh)
- We buy electricity per kWh
- $1 \text{ kw} = 1000 \text{ watts}$
- $\text{Watts}/1000 = \text{kw}$

ENERGY SAVINGS & PAYBACK

- Key Factors Include:
 - Equipment Runtime
 - Load on Equipment
 - Equipment/Project Cost
 - Cost of Electricity



Audits should factor in ALL
of these variables!

HOW TO CALCULATE ENERGY USAGE GIVEN WATTS

- $(\text{watts}/1000) \times \text{hours} = \text{kWh}$
 - Example Ted has a 200 watt light that is on 2000 hours per year.
- $(200/1000) \times 2000 = ?$
- 400 kWh
 - Works for Lights, Heating elements, or any device that has a wattage listed.

HOW TO CALCULATE COST

- Example Ted has a 200 watt light that is on 2000 hours per year.
- kWh X Rate per kWh = \$ cost
 - Ted Pays \$.135 per kWh
 - Ted used 400 kWh last
- $400 \times .135 = ?$
- \$54 annually

CALCULATING SAVINGS

- Ted wants to replace his 200 watt incandescent bulb with an equivalent LED bulb
 - LED equivalent bulb uses 18watts
 - Savings = old usage – New usage



TEDS SAVINGS

- $(\text{watts}/1000) \times \text{hours} = \text{kWh}$
 - New watts = 25
- Old usage = $(200/1000) \times 2000 = 400 \text{ kWh}$
- New usage = $(18/1000) \times 2000 = 36 \text{ kWh}$
 - Old Operational Cost = $400 \times \$0.135 = \54
 - New Operational Cost = $36 \times \$0.135 = \5

• Savings = \$49

PAYBACKS AND ROI'S

- Payback = how many years it takes to pay for the price of a project from the savings it delivers
 - Less than 4 years is attractive
 - Less than 2 years is ideal
- ROI (return on investment) Percentage of the price of a project returned in energy savings over a given period of time
 - Projects with less than a 1 on lifetime ROI, will never pay for themselves.

TED'S PAYBACK

- Ted's Bulb cost \$6
- Annual savings \$49
- Payback = cost/savings
- $\$6/\$49 = .12$ years or 2 months

TED'S RETURN ON INVESTMENT (ROI)

- cost of improvement/savings of improvement
- $\$49/\$6 = 817\%$ annual ROI

WHAT HAPPENS IF WE DON'T KNOW WATTS



CONVERTING AMPS TO WATTS SINGLE PHASE SYSTEM

EMERSON MOTOR DIVISION
ST. LOUIS, MO. U. S. A.

TOTALLY ENCLOSED FAN COOLED

MODEL **KS63BXABL-1953** CAT. **FC1953**

H.P. **1** R.P.M. **1725** S.F. **1.0**

V. **115/230** HZ. **60** PH. **1** CODE **J**

A. **12.0/6.0** S.F.A. AMB **40** °C

TIME RATING **CONT** INSUL. CLASS **A**

THERMALLY PROTECTED
TO RESET, PRESS RED BUTTON
THIS MOTOR HAS PERMANENTLY
LUBRICATED BALL BEARINGS
NO RELUBRICATION NECESSARY

CONNECTIONS

LOW VOLTAGE		HIGH VOLTAGE	
BLU	L1	BLU	L1
BRN	INS	BRN	INS
RED		RED	INS
ORG		ORG	
WHT	L2	WHT	L2
YEL		YEL	
BLK		BLK	

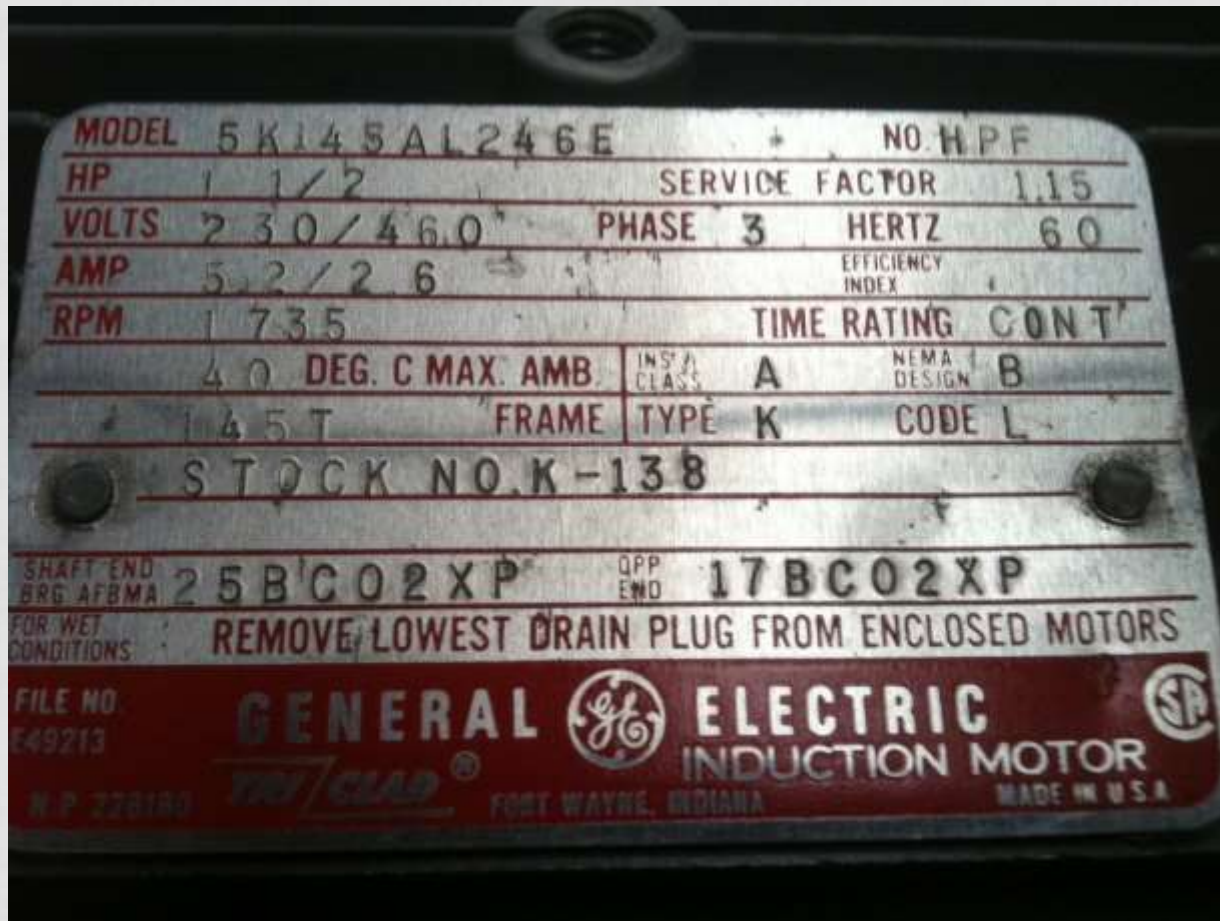
TO REVERSE ROTATION
SWITCH RED & BLK LEADS
CW ROTATION SHAFT END SHOWN
MOTOR MUST BE GROUNDED

SPNO LR2458 E 22922 MFG. NO **K72 7**

ASSUMPTION IS MOTOR IS FULLY LOADED

- $P = VAPf$
- Power(watts) = Volts X Amps X Power Factor
 - Use .8 if unknown
- Jack has a fan with a nameplate rating of 12 amps and the fan is wired for 115 volts
- $P = 115 * 12 * .8 = ?$
- $P = 1401$ watts

CONVERTING AMPS TO WATTS THREE PHASE SYSTEM



CONVERTING AMPS TO WATTS THREE PHASE SYSTEM

- $P = V * A * PF * \sqrt{3}$
- Watts = Volts * Amps * PowerFactor * $\sqrt{3}$
- Use .85 if unknown power Factor
- Steve has a manure pump that draws 5.2 amps
- Watts = $230 * 5.2 * .85 * 1.73$
- Watts = 1759

CONVERTING HP TO WATTS

BALDOR
INDUSTRIAL MOTOR
THREE PHASE

CAT. NO.	M3218T		
SPEC.	36801Y46		
FRAME	184T	SER.	F984
H.P.	5		
VOLTS	208-230/480		
AMPS	14.8-14.7		
R.P.M.	325		
HZ	60	PH.	3 CLASS B
SER. F.	1.15	DES.	B CODE H
FULL LOAD EFF.	82 %	P.F.	80 %
RATING	40°C 1/2-0.01T.		

CONNECTION

LOW VOLTAGE

LINE

HIGH VOLTAGE

LINE

BALDOR ELECTRIC CO
FT. SMITH, ARK. U.S.A.

NF0005

CONVERTING HP TO WATTS

- Dave has a 5 hp fan motor that has a rated efficiency of 82%
- $\text{Watts} = \text{HP} \times (746 / \text{Efficiency of Motor}) \times \text{Load Factor}$
 - $.746 = \text{kw per Horse Power}$
- $5 \times (746 / .82) \times 1 = ?$
- 4,549 Watts

CONVERTING WATTS TO KW

- $\text{KW} = \text{watts} / 1000$
- Dave's Fan uses 4549 watts
- $\text{KW} = 4549 / 1000$
- $\text{KW} = 4.55$

CONVERTING KW TO KWH

- $\text{kW} * \text{runtime} = \text{kWh}$
- Dave's 5hp fan Example
- $4.55\text{kW} * 1000 \text{ Hours} = 4550 \text{ kWh}$
- Dave Pays \$.135 per Kwh
- \$614.25 to operate annually

CALCULATING WATER HEATER USAGE



ASSUMPTIONS

- Universally Given
 - 8.66 LBS per gallon of water
 - 3413 BTU per kWh
- Site Specific Given
 - 200 Gallons of water per day
 - Temperature rise 120 Degrees F
 - Cost per kWh \$.135
 - Standby loss range from 1% per hour
 - Typical range is 1% to 3% per hour

CALCULATING THE COST TO HEAT WATER

- **Kilowatts = (Gallons*LBS per Gallons*Temp Rise)/BTU per kWh**
- Kilowatts = $(200*8.33*120)/3412$
- Kilowatts = 58.6
- kWh = 58.6kWh
- Cost = \$7.91 per day

CALCULATING STANDBY LOSS

- 1% per hour * 24 hours per day
- Total cost = cost to heating + cost for standby loss
- Standby loss = \$7.91 x 24%
- Standby loss = \$1.90
- Total cost per day = \$9.81

EXAMPLES OF GOOD ENERGY EFFICIENT OPPORTUNITIES



LED SCREW-IN LAMPS

- 85% energy savings vs incandescent
- Teds example had .12 years annual payback
- 10 year life
- 817% Annual ROI
- 8166 % Lifetime ROI
 - Payed for itself 81 times over



LIGHTING

FREE STALL BARNNS

- LED High Bay
- Saves \$229 per/year
 - 18hrs per day
 - \$.135 Kwh
 - \$400 cost of fixture
 - 10 year life cycle
 - Payback 2.5 years
 - 57% annual ROI
 - 572% Lifetime ROI



EXAMPLES OF BAD ENERGY EFFICIENT OPPORTUNITIES



WINDOWS

- Cost \$25,000
- Savings per year \$400
- Annual Payback 62.5 years
 - Windows have a useful life of 25 years
- Annual ROI of 2%
- Lifetime ROI of 40%
 - Never pays for itself in energy savings

VSD VACUUM PUMP ON 40 COW FARM

- Cost \$4000
- Savings \$275
- Annual Payback 14.5 years
- Annual ROI 7%
- Lifetime ROI 48%
 - 7 year life cycle
 - Never pays back in energy savings

EXAMPLES OF TECHNOLOGIES THAT TRIGGER HIGH BILL COMPLAINTS



GENERAL LIVESTOCK FARMS



ELECTRIC RESISTANCE HEAT



- Can be 1500 watts
- Can run full time in coldest months
- 1080 kWh per month in cold month
- \$145 per month
 - Cattle waterers
 - Engine Block Heaters
 - Heat tape
 - Milk house heaters

COOLING FANS



- 1 ph motor
- Run full time in hottest months
- 537 kWh per month
- \$72.5 per month per fan

DAIRY FARMS

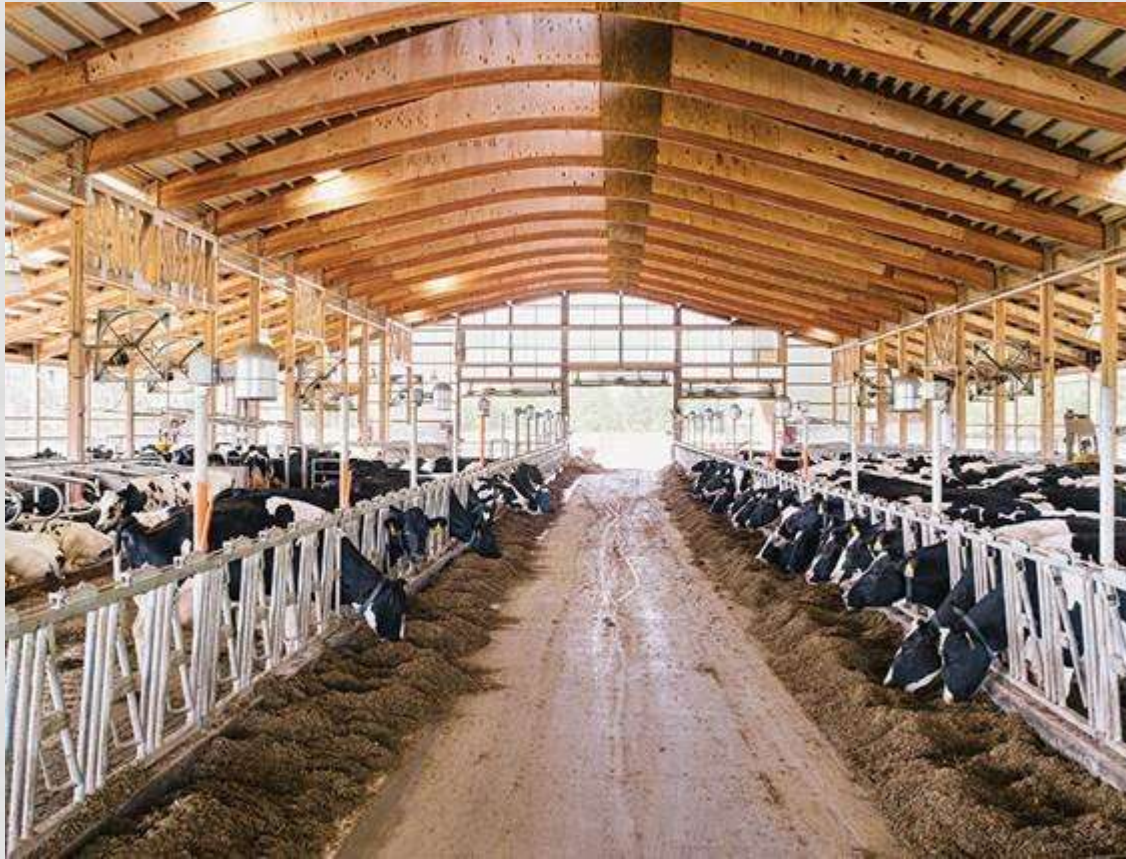


CROSS VENTED FREE STALL

- 96 fans @ 3 hp each
- Demand charge of \$10.95
- kWh charge of \$.045
- 154,690 kWh in Hottest months
- \$9,313 per month to operate fan system



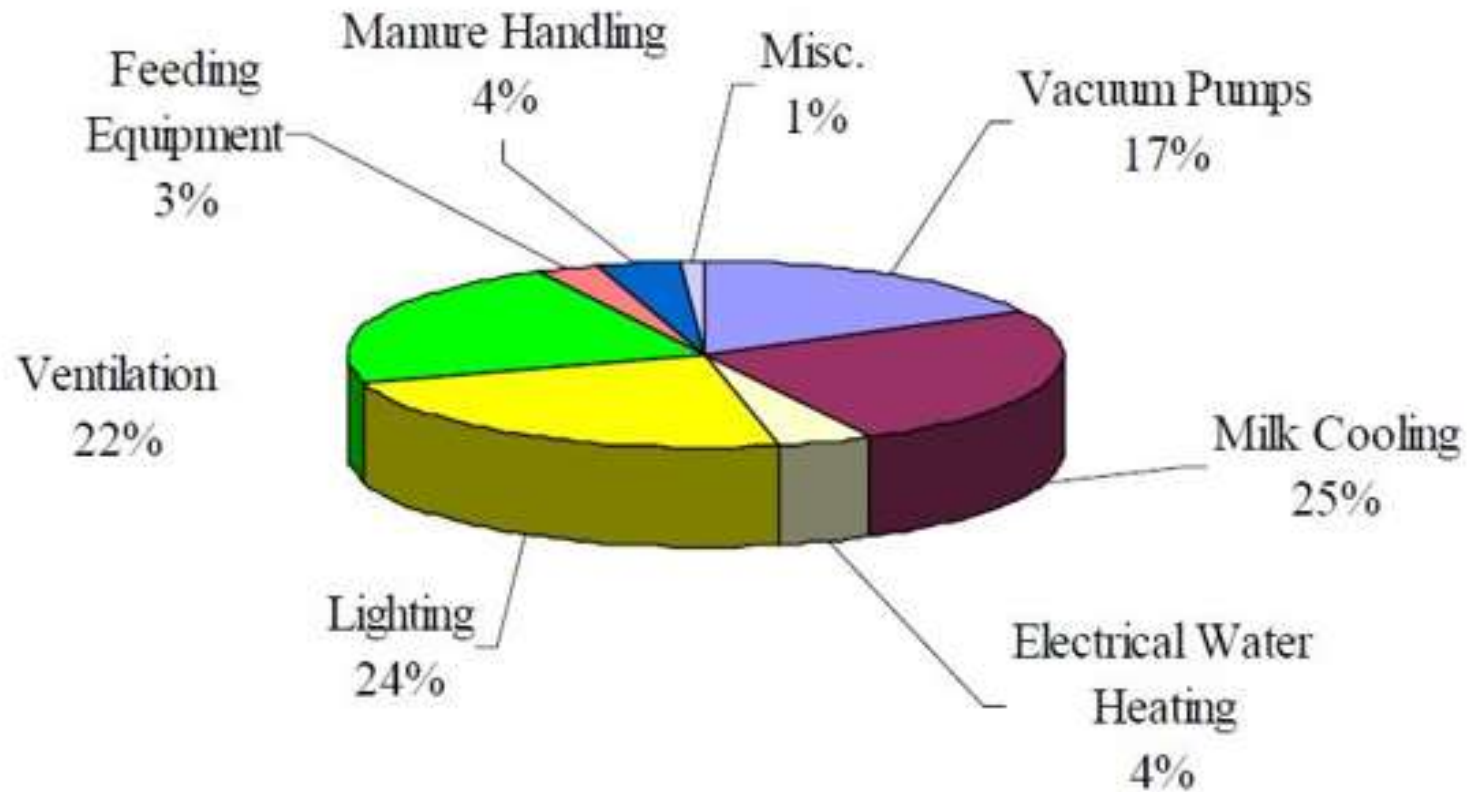
OPPORTUNITIES FOR ON-SITE FARM ASSESSMENTS



- Dairy Farms with:
 - Vacuum pumps running ≥ 7 hours a day
 - No refrigeration heat recovery
 - 60+ cow farms that have electric water heat
 - 6,000+ lbs. of milk/day with no plate cooler
 - 8,000+ lbs. of milk/day with no VSD on the receiver jar
 - Long day lighting using HID fixtures.
- Any Farms that:
 - Are rebuilding or building new
 - Use a Center Pivot Irrigation systems
 - Store vegetables in Refrigerated storage systems

DAIRY FARM ELECTRICAL USE

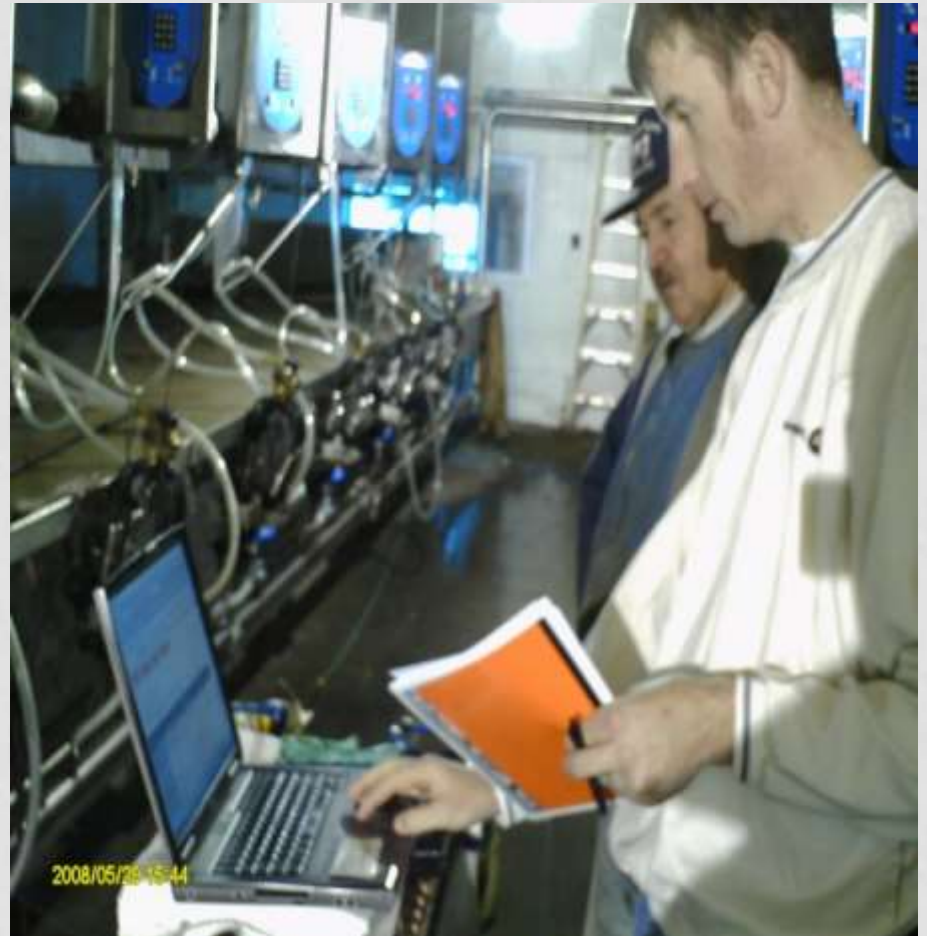
New York State Farm Survey



Source: Dairy Farm Energy Audit Summary, NYSERDA, July 2003

PROVIDING AUDIT RESULTS

- Important: Share results the same day AND on-site.
 - Allows for question and answer
 - Interactive reports
 - Offers comparisons



QUESTIONS



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